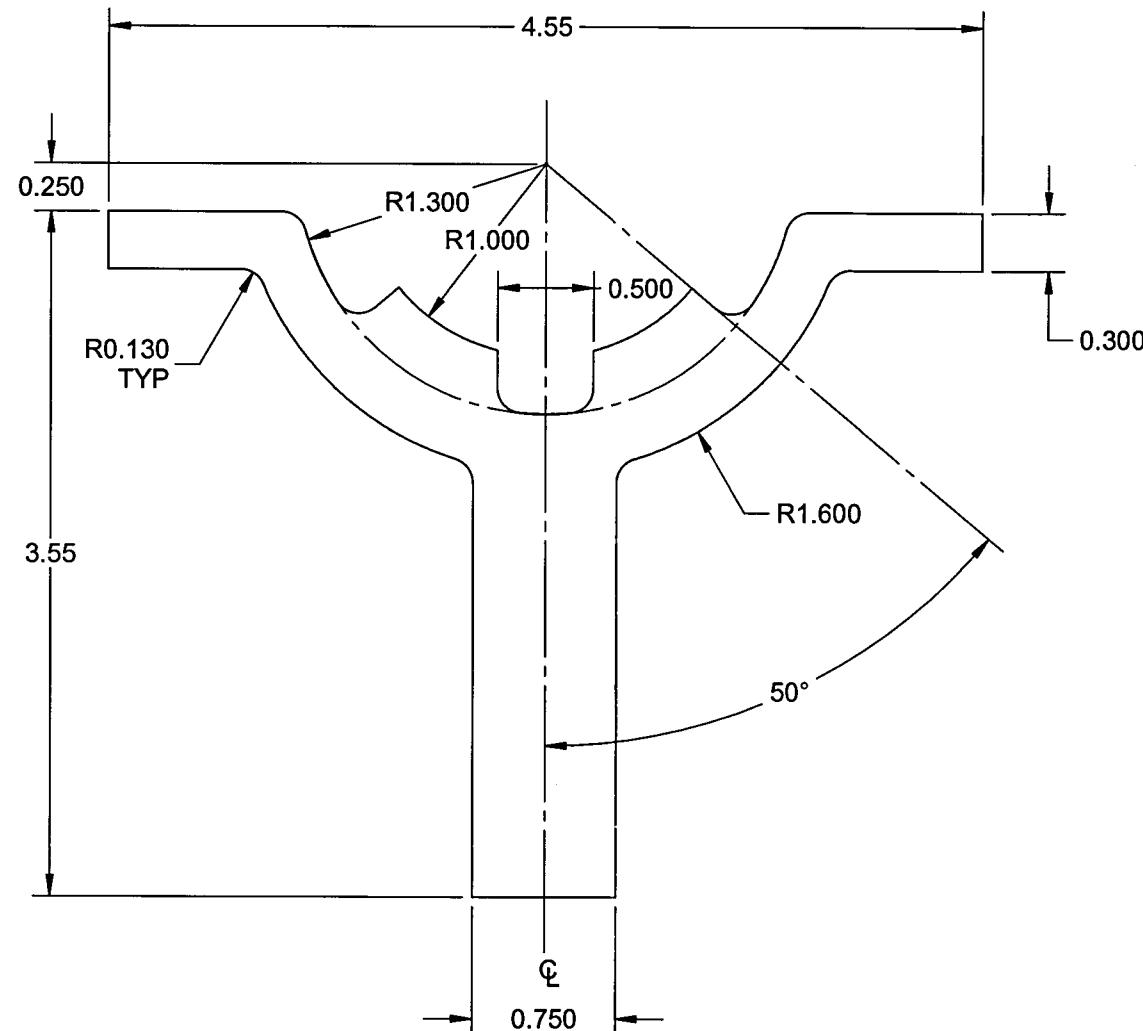


SPECIFICATION CONTROL DRAWING**D4921-XXX**

- 1) MATERIAL: 6061-T6 ALUMINUM PER QQ-A-200/8 OR AMS-QQ-A-200/8 OR ASTM B221
MINIMUM TENSILE YIELD STRENGTH = 35 KSI
MINIMUM ULTIMATE TENSILE STRENGTH = 38 KSI
MINIMUM ELONGATION = 8%
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.37 lbs/in
- 8) MANUFACTURED FROM SIGNATURE ALUMINUM, DIE# DAA-12
- 9) PART NUMBER IS D4921-XXX WHERE XXX IS CUT LENGTH IN INCHES (EX. D4921-108 IS 108" LONG)

RELEASED
2017-09-28
ECN 17-680

APPROVED

A	NEW ISSUE	VS	16.02.04
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE USA, INC.	
DRAWN	VS	EUGENE, OR	
CHECKED	RF	DRAWING NO.	
MFG. APPR.	DD	REV. A	
APPROVED	HS	D4921	SHEET 1 OF 1
DE APPR.	DS	TITLE	
DATE	16.02.04	SCALE	
		LUG EXTRUSION	NTS
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